

TECHNICAL DATA SHEET

MED 6000

Double-Coated Film

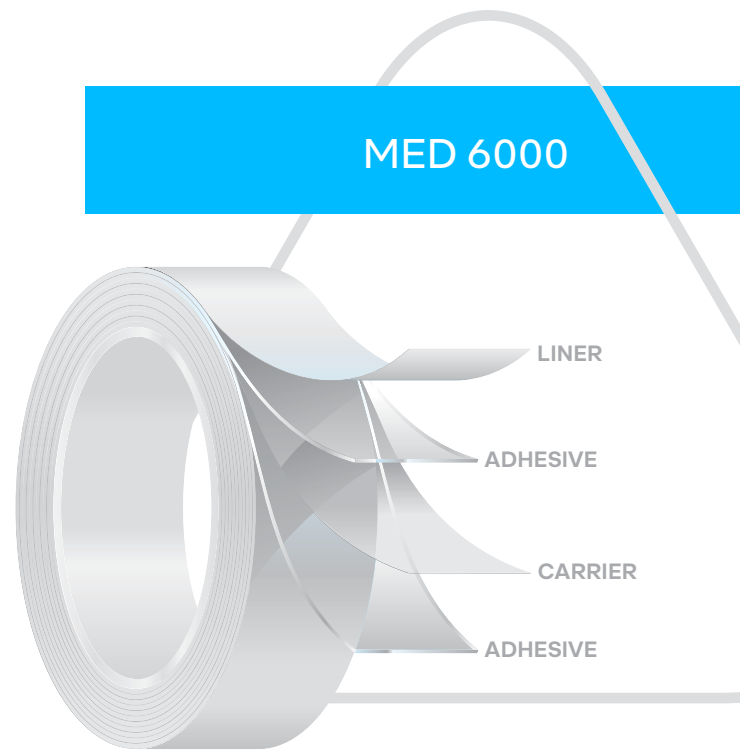
MED 6000 is a double-coated, conformable, transparent polyethylene film with an acrylic adhesive on both sides. This product is designed to adhere to many foams, films and nonwovens and has a heavy-weight liner, allowing for greater flexibility in product design and converting processes.

TYPICAL APPLICATION

Designed for mounting medical devices and manufacturing surgical drapes.

FEATURES AND BENEFITS

- Conformable
- Moisture resistant
- Transparent
- Die-cuttable
- Gamma and EtO sterilizable



Product Construction

	TYPICAL VALUES*		DESCRIPTION
UNWIND ADHESIVE THICKNESS	2.0 mils	50 μ m	Acrylic adhesive designed for medical applications
CARRIER THICKNESS	3.0 mils	75 μ m	Transparent polyethylene film
LINER ADHESIVE THICKNESS	1.3 mils	35 μ m	Acrylic adhesive designed for medical applications
LINER THICKNESS	4.4 mils	110 μ m	White double-coated kraft

*Refer to product specifications for material acceptance limits.

Physical Properties [Not intended as a specification]

	TEST METHOD*	TYPICAL VALUES†	
PEEL ADHESION ON POLYETHYLENE (PE) - LINER	TDS-01	0.6 lbf/in	2.6 N/25 mm
PEEL ADHESION ON POLYETHYLENE (PE) - UNWIND	TDS-01	0.8 lbf/in	3.5 N/25 mm
PEEL ADHESION ON STAINLESS STEEL (SS) - LINER	TDS-03	4.8 lbf/in	21.0 N/25 mm
PEEL ADHESION ON STAINLESS STEEL (SS) - UNWIND	TDS-03	6 lbf/in	26.5 N/25 mm
LINER RELEASE	TDS-06	1.2 oz/in	35 g/25 mm
FINAT TACK - LINER	TDS-07	4.0 lbf/in	17 N/25 mm
FINAT TACK - UNWIND	TDS-07	4.3 lbf/in	19 N/25 mm
DYNAMIC SHEAR - LINER	TDS-10	15 lbf/in	60 N/25 mm
DYNAMIC SHEAR - UNWIND	TDS-10	15 lbf/in	60 N/25 mm
ELONGATION			
MACHINE DIRECTION	TDS-15	500%	
CROSS DIRECTION	TDS-15	800%	
LOAD AT BREAK			
MACHINE DIRECTION	TDS-15	11 lbf/in	50 N/25 mm
CROSS DIRECTION	TDS-15	9 lbf/in	40 N/25 mm

*Test method information available upon request.
 †Refer to product specifications for material acceptance limits.

STORAGE AND SHELF LIFE: Two years when stored at 23°C (73°F), 50% relative humidity, out of direct sunlight, in original packaging.

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